

# Durus

Durus™ (RGD430) is the original simulated polypropylene material and exhibits great impact resilience and an elongation at break of 44 percent. Delicate features and small cavities are easily maintained with easily removed support material.

	ASTM	Value
Tensile Strength	D-638-03	2,900 – 4,350 psi (20 – 30 MPa)
Elongation at Break	D-638-05	40 – 50%
Modulus of Elasticity	D-638-04	145,000 – 175,000 psi (1,000 – 1,200 MPa)
Flexural Strength	D-790-03	4,350 – 5,800 psi (30 – 40 MPa)
Flexural Modulus	D-790-04	175,000 – 230,000 psi (1,200 – 1,600 MPa)
HDT, °C @ 0.45MPa	D-648-06	99 – 108 °F (37 – 42 °C)
HDT, °C @ 1.82MPa	D-648-07	90 – 93 °F (32 – 34 °C)
Izod Notched Impact	D-256-06	0.749 – 0.937 ft lb/inch (40 – 50 J/m)
Water Absorption	D-570-98 24hr	1.5 – 1.9%
Tg	DMA, E»	95 – 99 °F (35 – 37 °C)
Shore Hardness (D)	Scale D	74 – 78 Scale D
Polymerized Density	D792	1.15 – 1.17 g/cm <sup>3</sup>
Ash Content	USP281	0.1-0.12%

## System Availability

Printer	Minimum Layer Thickness Capability	Support Structure	Available Color
Objet30 Pro	14 microns (0.00055 in.)	SUP705™ (WaterJet removable) SUP706™ (soluble and WaterJet removable)	■ Ivory
Objet30 Prime™	14 microns (0.00055 in.)	SUP705 (WaterJet removable) SUP706 (soluble and WaterJet removable)	■ Ivory
Objet Eden260VS™	14 microns (0.00055 in.)	SUP705 (WaterJet removable) SUP706 (soluble and WaterJet removable)	■ Ivory
Objet260 Connex1™	14 microns (0.00055 in.)	SUP705 (WaterJet removable) SUP706 (soluble and WaterJet removable)	■ Ivory
Objet260 Connex3™	14 microns (0.00055 in.)	SUP705 (WaterJet removable) SUP706 (soluble and WaterJet removable)	■ Ivory

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## System Availability (Continued)

System Availability	Layer Thickness Capability	Support Structure	Available Color
Objet350 Connex3™	14 microns (0.00055 in.)	SUP705 (WaterJet removable) SUP706 (soluble and WaterJet removable)	■ Ivory
Objet500 Connex1™	14 microns (0.00055 in.)	SUP705 (WaterJet removable) SUP706 (soluble and WaterJet removable)	■ Ivory
Objet500 Connex3™	14 microns (0.00055 in.)	SUP705 (WaterJet removable) SUP706 (soluble and WaterJet removable)	■ Ivory

  
**laserlines**  
 01295 672500  
 3duworld@laserlines.co.uk  
 www.3dprinting.co.uk

### Stratasys Headquarters

7665 Commerce Way,  
 Eden Prairie, MN 55344  
 +1 800 801 6491 (US Toll Free)  
 +1 952 937-3000 (Intl)  
 +1 952 937-0070 (Fax)

stratasys.com  
 ISO 9001:2008 Certified

1 Holtzman St., Science Park,  
 PO Box 2496  
 Rehovot 76124, Israel  
 +972 74 745 4000  
 +972 74 745 5000 (Fax)