

MSDS

STRATASYS ASA MATERIAL

Product Name ASA Black Product Code(s) SDS-000011 EN Z BLK Page 1	Product Code(s) SDS-000012 EN E WHT Product Name ASA White Page 9
Product Code(s) SDS-000013 EN E DGY Product Name ASA Dk Gray Page 18	Product Code(s) SDS-850064 EN E IVY Product Name ASA Ivory Page 27
Product Code(s) SDS-850094 EN E RED Product Name ASA Red Page 36	Product Code(s) SDS-850095 EN E ORG Product Name ASA Orange Page 45
Product Code(s) SDS-850096 EN E YLW Product Name ASA Yellow Page 54	Product Code(s) SDS-850097 EN E GRN Product Name ASA Green Page 63
Product Code(s) SDS-850098 EN E BLU Product Name ASA Blue Page 72	

Issuing Date 18-Dec-2019

Revision Date 18-Dec-2019

Revision Number 2

Section 1: PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Product Name ASA Black
Product Code(s) SDS-000011 EN Z BLK
PN (Part Number) 311-21200 333-60501 333-90501 355-02142

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended Use Additive manufacturing
Uses advised against No information available

Details of the supplier of the safety data sheet

Importer

Objective3D Ltd
BDO Taranaki Limited
10 Young Street
New Plymouth, New Plymouth 4310
New Zealand
Phone: +64 9 801 0380

For further information, please contact

Contact Point Product Safety Department
E-mail address info@Stratasys.com

Emergency telephone number

Emergency Telephone +64 9 929 1483 - New Zealand - English Language response

Section 2: HAZARDS IDENTIFICATION

GHS Classification

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Label elements

Other hazards

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required
If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may

form

See section 7 for more information

See section 8 for more information

No information available

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Not applicable

Mixture

Chemical name	CAS No.	Weight-%
2-Propenoic acid, butyl ester, polymer with ethenylbenzene and 2-propenenitrile	26299-47-8	80-100
Carbon mesoporous (Bound)	1333-86-4	0.3-1
Chemical name	CAS No.	Weight-%
Non-hazardous ingredients	Proprietary	Balance

Section 4: FIRST AID MEASURES

Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water when in contact with molten residues.
Ingestion	Drink plenty of water. Do not induce vomiting without medical advice. Call a physician immediately.

Most important symptoms and effects, both acute and delayed

Symptoms	None known.
-----------------	-------------

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
---------------------------	------------------------

Section 5: FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media	Foam. Water. Carbon dioxide (CO ₂). Dry chemical. Alcohol resistant foam.
-------------------------------------	---

Unsuitable extinguishing media	None known.
---------------------------------------	-------------

Specific hazards arising from the chemical

Specific hazards arising from the chemical	None known.
---	-------------

Special protective actions for fire-fighters

Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
---	--

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. Keep out of waterways.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Prevent dust cloud. Avoid dust accumulation in enclosed space. May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Remove all sources of ignition.

Section 7: HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Oxidizing agent. Strong bases.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Chemical name	New Zealand
Carbon mesoporous (Bound) 1333-86-4	TWA: 3 mg/m ³

Biological occupational exposure limits Not applicable.

Appropriate engineering controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Individual protection measures, such as personal protective equipment

Eye/face protection	Goggles. Safety glasses with side-shields.
Skin and body protection	Impervious clothing.
Respiratory protection	Minimize dust generation and accumulation. Wear respiratory protection.
Environmental exposure controls	No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical state	Solid
Appearance	Monofilament
Odor	No information available.
Color	Characteristic
Odor threshold	No information available

Property	Values	Remarks • Method
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	> 380 °C	
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.02 - 1.1	
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	> 350 °C	
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available.	
Oxidizing properties	No information available.	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	negligible
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY**Reactivity**

Reactivity	None under normal use conditions.
-------------------	-----------------------------------

Chemical stability

Stability	Stable under normal conditions.
------------------	---------------------------------

Explosion data**Sensitivity to Mechanical Impact** None.**Sensitivity to Static Discharge** None.**Possibility of hazardous reactions****Possibility of hazardous reactions** None under normal processing.**Conditions to avoid****Conditions to avoid** Excessive heat. To avoid thermal decomposition, do not overheat.**Incompatible materials****Incompatible materials** Oxidizing agent. Strong bases.**Hazardous decomposition products****Hazardous decomposition products** Carbon monoxide. Carbon dioxide (CO₂). Aldehydes. Burning produces obnoxious and toxic fumes.**Section 11: TOXICOLOGICAL INFORMATION****Acute toxicity****Information on likely routes of exposure****Product Information****Inhalation**

Specific test data for the substance or mixture is not available.

Eye contact

Specific test data for the substance or mixture is not available.

Skin contact

Specific test data for the substance or mixture is not available.

Ingestion

Specific test data for the substance or mixture is not available.

Symptoms

None known.

Numerical measures of toxicity - Product Information**The following values are calculated based on chapter 3.1 of the GHS document****Unknown acute toxicity**

No information available

0 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)

0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Carbon mesoporous (Bound)	> 15400 mg/kg > 15400 mg/kg (Rat)	> 3 g/kg (Rabbit)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Skin corrosion/irritation**

No information available.

Serious eye damage/eye irritation No information available.

Sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Chemical name	New Zealand	IARC
Carbon mesoporous (Bound) - 1333-86-4	Suspected carcinogen	-

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Unknown aquatic toxicity 0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Crustacea
Carbon mesoporous (Bound)	-	-	5600: 24 h Daphnia magna mg/L EC50

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation Not likely to bioaccumulate.

Mobility

Mobility in soil No information available.

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

Road transport

ADG Not regulated

IATA Not regulated

IMDG Not regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No information available

Section 15: REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

New Zealand

Exposure Limits See Section 8 for any applicable Tolerable Exposure or Environmental Exposure Limits

Certified handlers, tracking and controlled substance licence requirements

- Certified handlers are required for some substances. This includes for substances requiring a controlled substance licence, including Class 1 explosives, vertebrate toxic agents (9.3A, B, C), and certain fumigants. Class 6.1A and 6.1B substances such as pesticides also require Certified handlers. Please check the Health and Safety at Work Act 2015 for further information.
- Tracking is required for some highly hazardous substances. These substances need to be under the control of an appropriately trained person or appropriately secured. Please check the Health and Safety at Work Act 2015 for further information.
- Controlled substance licences are required to possess certain class 1 (explosive) and class 6 (vertebrate toxic agents or fumigants) substances. See Part 7 of the Health and Safety at Work Regulation 2017 for more information.

Chemical name	New Zealand HSNO Chemical Classification
Carbon mesoporous (Bound) - 1333-86-4	6.3B,6.4A,6.7B

International Inventories

NZIoC	Complies
TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

NZIoC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

International Regulations

Ozone-depleting substances (ODS) Not applicable

Persistent Organic Pollutants Not applicable

Export Notification requirements Not applicable

Section 16: OTHER INFORMATION

Revision Date 18-Dec-2019

Revision Note

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Disclaimer

The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures referred to herein (collectively, "Materials"). The information is being provided solely as a guideline for the safe handling, use, consumption, processing, storage, transportation, disposal and release of the Materials. The information may not be sufficient for such purposes and the user should not place any reliance on the information provided. The information may not be applicable to Materials that are combined with any materials or in any process other than as expressly stated herein. We shall not be liable for any kind of liability including, without limitation, damages, losses or expenses, arising out of or as a result of any reliance on the information contained in this Safety Data Sheet. This Safety Data Sheet remains our exclusive property and should not be reproduced, modified or distributed without our prior written consent

End of Safety Data Sheet

This safety data sheet complies with the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Issuing Date 29-Nov-2017

Revision Date 26-Nov-2017

Revision C

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code(s)	SDS-000012 EN E WHT
Product Name	ASA White
PN (Part Number)	311-21100 333-60502 333-90502 355-02141
Denmark PR No	N/A
Pure substance/mixture	Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Additive manufacturing
Uses advised against	No information available

1.3. Details of the supplier of the safety data sheet

Importer

Stratasys EMEA Regional Office
Airport Boulevard B 120
77836 Rheinmünster, Germany
Phone: +49-7229-7772-0

For further information, please contact

E-mail address info@Stratasys.com

1.4. Emergency telephone number

Emergency Telephone	<ul style="list-style-type: none"> +44 1865 407333 - Global – English Language response +44 1235 239670 - Europe - Multi lingual response +1 215 207 0061 - USA – Multi-lingual response +65 3158 1074 - Asia Pacific - Multi lingual response +61 2 8014 4558 - Australia - English Language response +86 512 8090 3042 - China - Chinese response
----------------------------	---

Austria	Poison Information Centre (AT): +43-(0)1-406 43 43
Belgium	Poison Centre (BE): +32 70 245 245
Croatia	Poison Control (CR): +385 1 2348 342
Czech Republic	Poison Control (CS): +420 224 919 293, +420 224 915 402
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Estonia	Poison Control (ET): 16662, (+372) 626 93 90
Finland	Poison Information Centre (FI): +358 9 471 977
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Centre Berlin (DE): +49 030 30686 790 (24 h service, Advice in German and English)
Greece	Poison Information Center (EL): (0030) 2107793777

Hungary	Poison Information Service (HU): (+ 36-80) 201-199
Iceland	Poison Information Center: 543 2222
Italy	Poison Centre, Milan (IT): +39 02 6610 1029
Latvia	Poison Information Center (LV): +371 67042473
Lithuania	Poison Information Office (LT): +370 5236 20 52 or +370 687 53 378
Luxembourg	Belgian Poison Center: (+352) 8002-5500
Netherlands	National Poisons Information Center (NVIC): 030-274 8888
Norway	Poison Center: 22 59 13 00
Portugal	Poison Information Centre (PT): +351 21 330 3284
Spain	Poison Information Service (ES): +34 91 562 04 20
Sweden	112 – ask for Poisons Information

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

EUH210 - Safety data sheet available on request

2.3. Other hazards

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Chemical name	EC No	CAS No	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
Titanium Dioxide (Bound)	236-675-5	13463-67-7	3-10	Not classified	No data available

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash skin with soap and water when in contact with molten residues.
Ingestion	Drink plenty of water. Do not induce vomiting without medical advice. Call a doctor immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	None known.
----------	-------------

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors Treat symptomatically.

Section 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media Foam
Water
Carbon dioxide (CO₂)
Dry chemical
Alcohol resistant foam

Unsuitable extinguishing media None known.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical None known.

5.3. Advice for firefighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. Keep out of waterways.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Prevent dust cloud. Avoid dust accumulation in enclosed space. May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Remove all sources of ignition.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling Use personal protection equipment. Avoid contact with skin and eyes, when handling

melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure Limits

Chemical name	European Union	United Kingdom	France	Spain	Germany
Titanium Dioxide (Bound) 13463-67-7	-	TWA: 10 mg/m ³ TWA: 4 mg/m ³ STEL: 30 mg/m ³ STEL: 12 mg/m ³	TWA: 10 mg/m ³	TWA: 10 mg/m ³	-
Chemical name	Italy	Portugal	Netherlands	Finland	Denmark
Titanium Dioxide (Bound) 13463-67-7	-	TWA: 10 mg/m ³	-	-	TWA: 6 mg/m ³
Chemical name	Austria	Switzerland	Poland	Norway	Ireland
Titanium Dioxide (Bound) 13463-67-7	TWA: 5 mg/m ³ STEL 10 mg/m ³	TWA: 3 mg/m ³	STEL: 30 mg/m ³ TWA: 10.0 mg/m ³ TWA: 10 mg/m ³	TWA: 5 mg/m ³ STEL: 10 mg/m ³	TWA: 10 mg/m ³ TWA: 4 mg/m ³ STEL: 30 mg/m ³ STEL: 12 mg/m ³

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Personal protective equipment

Eye/face protection Goggles. Safety glasses with side-shields.

Skin and body protection Impervious clothing.

Respiratory protection Minimise dust generation and accumulation. Wear respiratory protection.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Solid
Appearance	Monofilament
Odour	No data available
Colour	Characteristic
Odour threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit	No data available	
Vapour pressure	No data available	None known
Vapour density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidising properties	No information available	

9.2. Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity	None under normal use conditions.
------------	-----------------------------------

10.2. Chemical stability

Stability	Stable under normal conditions.
-----------	---------------------------------

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	None under normal processing.
------------------------------------	-------------------------------

10.4. Conditions to avoid

Conditions to avoid	Excessive heat. To avoid thermal decomposition, do not overheat.
---------------------	--

10.5. Incompatible materials

Incompatible materials Oxidising agent. Strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO₂).
Aldehydes.

Section 11: TOXICOLOGICAL INFORMATION**11.1. Information on toxicological effects****Information on likely routes of exposure****Product Information**

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms None known.

Numerical measures of toxicity**Acute toxicity**

The following values are calculated based on chapter 3.1 of the GHS document mg/kg

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Titanium Dioxide (Bound)	> 10000 mg/kg (Rat)		

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitisation No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity	The environmental impact of this product has not been fully investigated
Unknown aquatic toxicity	Contains 6 % of components with unknown hazards to the aquatic environment.

12.2. Persistence and degradability

Persistence and degradability	No information available.
-------------------------------	---------------------------

12.3. Bioaccumulative potential

Bioaccumulation	Not likely to bioaccumulate.
-----------------	------------------------------

12.4. Mobility in soil

Mobility in soil	No information available.
------------------	---------------------------

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment	No information available.
-------------------------	---------------------------

12.6. Other adverse effects

Other adverse effects	No information available.
-----------------------	---------------------------

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN Number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special Provisions	None
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available

RID

14.1 UN Number	Not regulated
----------------	---------------

14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

ADR

14.1 UN Number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

IATA

14.1 UN Number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

15.2. Chemical safety assessment

Chemical Safety Report No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method

Revision Date 26-Nov-2017

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures referred to herein (collectively, "Materials"). The information is being provided solely as a guideline for the safe handling, use, consumption, processing, storage, transportation, disposal and release of the Materials. The information may not be sufficient for such purposes and the user should not place any reliance on the information provided. The information may not be applicable to Materials that are combined with any materials or in any process other than as expressly stated herein. We shall not be liable for any kind of liability including, without limitation, damages, losses or expenses, arising out of or as a result of any reliance on the information contained in this Safety Data Sheet. This Safety Data Sheet remains our exclusive property and should not be reproduced, modified or distributed without our prior written consent.

End of Safety Data Sheet

This safety data sheet complies with the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Issuing Date 29-Nov-2017

Revision Date 26-Nov-2017

Revision C

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code(s)	SDS-000013 EN E DGY
Product Name	ASA Dk Gray
PN (Part Number)	311-21600 333-60508 355-02143
Denmark PR No	N/A
Pure substance/mixture	Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Additive manufacturing
Uses advised against	No information available

1.3. Details of the supplier of the safety data sheet

Importer

Stratasys EMEA Regional Office
Airport Boulevard B 120
77836 Rheinmünster, Germany
Phone: +49-7229-7772-0

For further information, please contact

E-mail address info@Stratasys.com

1.4. Emergency telephone number

Emergency Telephone	<ul style="list-style-type: none"> +44 1865 407333 - Global – English Language response +44 1235 239670 - Europe - Multi lingual response +1 215 207 0061 - USA – Multi-lingual response +65 3158 1074 - Asia Pacific - Multi lingual response +61 2 8014 4558 - Australia - English Language response +86 512 8090 3042 - China - Chinese response
----------------------------	---

Austria	Poison Information Centre (AT): +43-(0)1-406 43 43
Belgium	Poison Centre (BE): +32 70 245 245
Croatia	Poison Control (CR): +385 1 2348 342
Czech Republic	Poison Control (CS): +420 224 919 293, +420 224 915 402
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Estonia	Poison Control (ET): 16662, (+372) 626 93 90
Finland	Poison Information Centre (FI): +358 9 471 977
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Centre Berlin (DE): +49 030 30686 790 (24 h service, Advice in German and English)
Greece	Poison Information Center (EL): (0030) 2107793777

Hungary	Poison Information Service (HU): (+ 36-80) 201-199
Iceland	Poison Information Center: 543 2222
Italy	Poison Centre, Milan (IT): +39 02 6610 1029
Latvia	Poison Information Center (LV): +371 67042473
Lithuania	Poison Information Office (LT): +370 5236 20 52 or +370 687 53 378
Luxembourg	Belgian Poison Center: (+352) 8002-5500
Netherlands	National Poisons Information Center (NVIC): 030-274 8888
Norway	Poison Center: 22 59 13 00
Portugal	Poison Information Centre (PT): +351 21 330 3284
Spain	Poison Information Service (ES): +34 91 562 04 20
Sweden	112 – ask for Poisons Information

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

EUH210 - Safety data sheet available on request

2.3. Other hazards

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Chemical name	EC No	CAS No	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
Titanium Dioxide (Bound)	236-675-5	13463-67-7	1-3	Not classified	No data available

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash skin with soap and water when in contact with molten residues.
Ingestion	Drink plenty of water. Do not induce vomiting without medical advice. Call a doctor immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	None known.
----------	-------------

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors Treat symptomatically.

Section 5: FIRE-FIGHTING MEASURES**5.1. Extinguishing media**

Suitable Extinguishing Media Foam
Water
Carbon dioxide (CO₂)
Dry chemical
Alcohol resistant foam

Unsuitable extinguishing media None known.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical None known.

5.3. Advice for firefighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

Personal precautions Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. Keep out of waterways.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Prevent dust cloud. Avoid dust accumulation in enclosed space. May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Remove all sources of ignition.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

Section 7: HANDLING AND STORAGE**7.1. Precautions for safe handling**

Advice on safe handling Use personal protection equipment. Avoid contact with skin and eyes, when handling

melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure Limits

Chemical name	European Union	United Kingdom	France	Spain	Germany
Titanium Dioxide (Bound) 13463-67-7	-	TWA: 10 mg/m ³ TWA: 4 mg/m ³ STEL: 30 mg/m ³ STEL: 12 mg/m ³	TWA: 10 mg/m ³	TWA: 10 mg/m ³	-
Chemical name	Italy	Portugal	Netherlands	Finland	Denmark
Titanium Dioxide (Bound) 13463-67-7	-	TWA: 10 mg/m ³	-	-	TWA: 6 mg/m ³
Chemical name	Austria	Switzerland	Poland	Norway	Ireland
Titanium Dioxide (Bound) 13463-67-7	TWA: 5 mg/m ³ STEL 10 mg/m ³	TWA: 3 mg/m ³	STEL: 30 mg/m ³ TWA: 10.0 mg/m ³ TWA: 10 mg/m ³	TWA: 5 mg/m ³ STEL: 10 mg/m ³	TWA: 10 mg/m ³ TWA: 4 mg/m ³ STEL: 30 mg/m ³ STEL: 12 mg/m ³

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Personal protective equipment

Eye/face protection Goggles. Safety glasses with side-shields.

Skin and body protection Impervious clothing.

Respiratory protection Minimise dust generation and accumulation. Wear respiratory protection.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Solid
Appearance	Monofilament
Odour	No data available
Colour	Characteristic
Odour threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit	No data available	
Vapour pressure	No data available	None known
Vapour density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidising properties	No information available	

9.2. Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY**10.1. Reactivity**

Reactivity	None under normal use conditions.
------------	-----------------------------------

10.2. Chemical stability

Stability	Stable under normal conditions.
-----------	---------------------------------

Explosion data

Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	None under normal processing.
------------------------------------	-------------------------------

10.4. Conditions to avoid

Conditions to avoid	Excessive heat. To avoid thermal decomposition, do not overheat.
---------------------	--

10.5. Incompatible materials

Incompatible materials Oxidising agent. Strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO₂). Aldehydes.

Section 11: TOXICOLOGICAL INFORMATION**11.1. Information on toxicological effects****Information on likely routes of exposure****Product Information**

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms None known.

Numerical measures of toxicity**Acute toxicity**

The following values are calculated based on chapter 3.1 of the GHS document mg/kg mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Titanium Dioxide (Bound)	> 10000 mg/kg (Rat)		

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitisation No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity	The environmental impact of this product has not been fully investigated
Unknown aquatic toxicity	Contains 5 % of components with unknown hazards to the aquatic environment.

12.2. Persistence and degradability

Persistence and degradability	No information available.
-------------------------------	---------------------------

12.3. Bioaccumulative potential

Bioaccumulation	Not likely to bioaccumulate.
-----------------	------------------------------

12.4. Mobility in soil

Mobility in soil	No information available.
------------------	---------------------------

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment	No information available.
-------------------------	---------------------------

12.6. Other adverse effects

Other adverse effects	No information available.
-----------------------	---------------------------

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN Number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special Provisions	None
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available

RID

14.1 UN Number	Not regulated
----------------	---------------

14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

ADR

14.1 UN Number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

IATA

14.1 UN Number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

15.2. Chemical safety assessment

Chemical Safety Report No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method

Revision Date 26-Nov-2017

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures referred to herein (collectively, "Materials"). The information is being provided solely as a guideline for the safe handling, use, consumption, processing, storage, transportation, disposal and release of the Materials. The information may not be sufficient for such purposes and the user should not place any reliance on the information provided. The information may not be applicable to Materials that are combined with any materials or in any process other than as expressly stated herein. We shall not be liable for any kind of liability including, without limitation, damages, losses or expenses, arising out of or as a result of any reliance on the information contained in this Safety Data Sheet. This Safety Data Sheet remains our exclusive property and should not be reproduced, modified or distributed without our prior written consent.

End of Safety Data Sheet

This safety data sheet complies with the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Issuing Date 15-Dec-2017

Revision Date 26-Nov-2017

Revision C

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code(s)	SDS-850064 EN E IVY
Product Name	ASA Ivory
PN (Part Number)	311-21000 333-60500 333-90500 355-02140 360-50240
Denmark PR No	N/A
Pure substance/mixture	Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Additive manufacturing
Uses advised against	No information available

1.3. Details of the supplier of the safety data sheet

Importer

Stratasys EMEA Regional Office
Airport Boulevard B 120
77836 Rheinmünster, Germany
Phone: +49-7229-7772-0

For further information, please contact

E-mail address info@Stratasys.com

1.4. Emergency telephone number

Emergency Telephone	<ul style="list-style-type: none"> +44 1865 407333 - Global – English Language response +44 1235 239670 - Europe - Multi lingual response +1 215 207 0061 - USA – Multi-lingual response +65 3158 1074 - Asia Pacific - Multi lingual response +61 2 8014 4558 - Australia - English Language response +86 512 8090 3042 - China - Chinese response
----------------------------	---

Austria	Poison Information Centre (AT): +43-(0)1-406 43 43
Belgium	Poison Centre (BE): +32 70 245 245
Croatia	Poison Control (CR): +385 1 2348 342
Czech Republic	Poison Control (CS): +420 224 919 293, +420 224 915 402
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Estonia	Poison Control (ET): 16662, (+372) 626 93 90
Finland	Poison Information Centre (FI): +358 9 471 977
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Centre Berlin (DE): +49 030 30686 790 (24 h service, Advice in German and English)
Greece	Poison Information Center (EL): (0030) 2107793777

Hungary	Poison Information Service (HU): (+ 36-80) 201-199
Iceland	Poison Information Center: 543 2222
Italy	Poison Centre, Milan (IT): +39 02 6610 1029
Latvia	Poison Information Center (LV): +371 67042473
Lithuania	Poison Information Office (LT): +370 5236 20 52 or +370 687 53 378
Luxembourg	Belgian Poison Center: (+352) 8002-5500
Netherlands	National Poisons Information Center (NVIC): 030-274 8888
Norway	Poison Center: 22 59 13 00
Portugal	Poison Information Centre (PT): +351 21 330 3284
Spain	Poison Information Service (ES): +34 91 562 04 20
Sweden	112 – ask for Poisons Information

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.3. Other hazards

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash skin with soap and water when in contact with molten residues.
Ingestion	Drink plenty of water. Do not induce vomiting without medical advice. Call a doctor immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	None known.
----------	-------------

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically.
-----------------	------------------------

Section 5: FIRE-FIGHTING MEASURES**5.1. Extinguishing media**

Suitable Extinguishing Media	Foam Water Carbon dioxide (CO2) Dry chemical Alcohol resistant foam
-------------------------------------	---

Unsuitable extinguishing media	None known.
---------------------------------------	-------------

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	None known.
---	-------------

5.3. Advice for firefighters

Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
---	--

Section 6: ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

Personal precautions	Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.
-----------------------------	---

For emergency responders	Use personal protection recommended in Section 8.
---------------------------------	---

6.2. Environmental precautions

Environmental precautions	Do not flush into surface water or sanitary sewer system. Keep out of waterways.
----------------------------------	--

6.3. Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
--------------------------------	---

Methods for cleaning up	Take up mechanically, placing in appropriate containers for disposal.
--------------------------------	---

Prevention of secondary hazards	Prevent dust cloud. Avoid dust accumulation in enclosed space. May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Remove all sources of ignition.
--	--

6.4. Reference to other sections

Reference to other sections	See section 8 for more information. See section 13 for more information.
------------------------------------	--

Section 7: HANDLING AND STORAGE**7.1. Precautions for safe handling**

Advice on safe handling	Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.
--------------------------------	---

General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.
---------------------------------------	--

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Personal protective equipment

Eye/face protection Goggles. Safety glasses with side-shields.

Skin and body protection Impervious clothing.

Respiratory protection Minimise dust generation and accumulation. Wear respiratory protection.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Solid
Appearance	Monofilament
Odour	No data available
Colour	Characteristic
Odour threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	

Lower flammability limit	No data available	
Vapour pressure	No data available	None known
Vapour density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	380	
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidising properties	No information available	

9.2. Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity None under normal use conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Excessive heat. To avoid thermal decomposition, do not overheat.

10.5. Incompatible materials

Incompatible materials Oxidising agent. Strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO₂). Aldehydes.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects**Information on likely routes of exposure**

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms None known.

Numerical measures of toxicity**Acute toxicity****Delayed and immediate effects as well as chronic effects from short and long-term exposure**

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitisation	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION**12.1. Toxicity**

Ecotoxicity	The environmental impact of this product has not been fully investigated
Unknown aquatic toxicity	Contains 0.77 % of components with unknown hazards to the aquatic environment.

12.2. Persistence and degradability

Persistence and degradability	No information available.
-------------------------------	---------------------------

12.3. Bioaccumulative potential

Bioaccumulation	Not likely to bioaccumulate.
-----------------	------------------------------

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

12.6. Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Marine pollutant Not applicable
 14.6 Special Provisions None
 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

RID

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

ADR

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

IATA

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

15.2. Chemical safety assessment

Chemical Safety Report

No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method

Revision Date

26-Nov-2017

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures referred to herein (collectively, "Materials"). The information is being provided solely as a guideline for the safe handling, use, consumption, processing, storage, transportation, disposal and release of the Materials. The information may not be sufficient for such purposes and the user should not place any reliance on the information provided. The information may not be applicable to Materials that are combined with any materials or in any process other than as expressly stated herein. We shall not be liable for any kind of liability including, without limitation, damages, losses or expenses, arising out of or as a result of any reliance on the information contained in this Safety Data Sheet. This Safety Data Sheet remains our exclusive property and should not be reproduced, modified or distributed without our prior written consent.

End of Safety Data Sheet

This safety data sheet complies with the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Issuing Date 29-Nov-2017

Revision Date 26-Nov-2017

Revision C

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code(s)	SDS-850094 EN E RED
Product Name	ASA Red
PN (Part Number)	311-21390 333-60503 355-02144
Denmark PR No	N/A
Pure substance/mixture	Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Additive manufacturing
Uses advised against	No information available

1.3. Details of the supplier of the safety data sheet

Importer

Stratasys EMEA Regional Office
Airport Boulevard B 120
77836 Rheinmünster, Germany
Phone: +49-7229-7772-0

For further information, please contact

E-mail address info@Stratasys.com

1.4. Emergency telephone number

Emergency Telephone	<ul style="list-style-type: none"> +44 1865 407333 - Global – English Language response +44 1235 239670 - Europe - Multi lingual response +1 215 207 0061 - USA – Multi-lingual response +65 3158 1074 - Asia Pacific - Multi lingual response +61 2 8014 4558 - Australia - English Language response +86 512 8090 3042 - China - Chinese response
----------------------------	---

Austria	Poison Information Centre (AT): +43-(0)1-406 43 43
Belgium	Poison Centre (BE): +32 70 245 245
Croatia	Poison Control (CR): +385 1 2348 342
Czech Republic	Poison Control (CS): +420 224 919 293, +420 224 915 402
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Estonia	Poison Control (ET): 16662, (+372) 626 93 90
Finland	Poison Information Centre (FI): +358 9 471 977
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Centre Berlin (DE): +49 030 30686 790 (24 h service, Advice in German and English)
Greece	Poison Information Center (EL): (0030) 2107793777

Hungary	Poison Information Service (HU): (+ 36-80) 201-199
Iceland	Poison Information Center: 543 2222
Italy	Poison Centre, Milan (IT): +39 02 6610 1029
Latvia	Poison Information Center (LV): +371 67042473
Lithuania	Poison Information Office (LT): +370 5236 20 52 or +370 687 53 378
Luxembourg	Belgian Poison Center: (+352) 8002-5500
Netherlands	National Poisons Information Center (NVIC): 030-274 8888
Norway	Poison Center: 22 59 13 00
Portugal	Poison Information Centre (PT): +351 21 330 3284
Spain	Poison Information Service (ES): +34 91 562 04 20
Sweden	112 – ask for Poisons Information

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.3. Other hazards

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash skin with soap and water when in contact with molten residues.
Ingestion	Drink plenty of water. Do not induce vomiting without medical advice. Call a doctor immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	None known.
----------	-------------

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically.
-----------------	------------------------

Section 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media	Foam
	Water
	Carbon dioxide (CO ₂)
	Dry chemical
	Alcohol resistant foam

Unsuitable extinguishing media	None known.
--------------------------------	-------------

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	None known.
--	-------------

5.3. Advice for firefighters

Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
--	--

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.
For emergency responders	Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions	Do not flush into surface water or sanitary sewer system. Keep out of waterways.
---------------------------	--

6.3. Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Take up mechanically, placing in appropriate containers for disposal.
Prevention of secondary hazards	Prevent dust cloud. Avoid dust accumulation in enclosed space. May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Remove all sources of ignition.

6.4. Reference to other sections

Reference to other sections	See section 8 for more information. See section 13 for more information.
-----------------------------	--

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Personal protective equipment

Eye/face protection Goggles. Safety glasses with side-shields.

Skin and body protection Impervious clothing.

Respiratory protection Minimise dust generation and accumulation. Wear respiratory protection.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Solid
Appearance	Monofilament
Odour	No data available
Colour	Characteristic
Odour threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	

Lower flammability limit	No data available	
Vapour pressure	No data available	None known
Vapour density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidising properties	No information available	

9.2. Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity None under normal use conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Excessive heat. To avoid thermal decomposition, do not overheat.

10.5. Incompatible materials

Incompatible materials Oxidising agent. Strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO₂). Aldehydes.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects**Information on likely routes of exposure**

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms None known.

Numerical measures of toxicity**Acute toxicity**

The following values are calculated based on chapter 3.1 of the GHS document mg/kg mg/l

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitisation	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION**12.1. Toxicity**

Ecotoxicity	The environmental impact of this product has not been fully investigated
Unknown aquatic toxicity	Contains 3 % of components with unknown hazards to the aquatic environment.

12.2. Persistence and degradability

Persistence and degradability	No information available.
--------------------------------------	---------------------------

12.3. Bioaccumulative potential

Bioaccumulation	Not likely to bioaccumulate.
------------------------	------------------------------

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

12.6. Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Marine pollutant Not applicable
 14.6 Special Provisions None
 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

RID

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

ADR

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

IATA

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

15.2. Chemical safety assessment

Chemical Safety Report

No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method

Revision Date

26-Nov-2017

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures referred to herein (collectively, "Materials"). The information is being provided solely as a guideline for the safe handling, use, consumption, processing, storage, transportation, disposal and release of the Materials. The information may not be sufficient for such purposes and the user should not place any reliance on the information provided. The information may not be applicable to Materials that are combined with any materials or in any process other than as expressly stated herein. We shall not be liable for any kind of liability including, without limitation, damages, losses or expenses, arising out of or as a result of any reliance on the information contained in this Safety Data Sheet. This Safety Data Sheet remains our exclusive property and should not be reproduced, modified or distributed without our prior written consent.

End of Safety Data Sheet

This safety data sheet complies with the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Issuing Date 29-Nov-2017

Revision Date 26-Nov-2017

Revision C

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code(s)	SDS-850095 EN E ORG
Product Name	ASA Orange
PN (Part Number)	311-21800 333-60507 355-02148
Denmark PR No	N/A
Pure substance/mixture	Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Additive manufacturing
Uses advised against	No information available

1.3. Details of the supplier of the safety data sheet

Importer

Stratasys EMEA Regional Office
Airport Boulevard B 120
77836 Rheinmünster, Germany
Phone: +49-7229-7772-0

For further information, please contact

E-mail address info@Stratasys.com

1.4. Emergency telephone number

Emergency Telephone	<ul style="list-style-type: none"> +44 1865 407333 - Global – English Language response +44 1235 239670 - Europe - Multi lingual response +1 215 207 0061 - USA – Multi-lingual response +65 3158 1074 - Asia Pacific - Multi lingual response +61 2 8014 4558 - Australia - English Language response +86 512 8090 3042 - China - Chinese response
----------------------------	---

Austria	Poison Information Centre (AT): +43-(0)1-406 43 43
Belgium	Poison Centre (BE): +32 70 245 245
Croatia	Poison Control (CR): +385 1 2348 342
Czech Republic	Poison Control (CS): +420 224 919 293, +420 224 915 402
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Estonia	Poison Control (ET): 16662, (+372) 626 93 90
Finland	Poison Information Centre (FI): +358 9 471 977
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Centre Berlin (DE): +49 030 30686 790 (24 h service, Advice in German and English)
Greece	Poison Information Center (EL): (0030) 2107793777

Hungary	Poison Information Service (HU): (+ 36-80) 201-199
Iceland	Poison Information Center: 543 2222
Italy	Poison Centre, Milan (IT): +39 02 6610 1029
Latvia	Poison Information Center (LV): +371 67042473
Lithuania	Poison Information Office (LT): +370 5236 20 52 or +370 687 53 378
Luxembourg	Belgian Poison Center: (+352) 8002-5500
Netherlands	National Poisons Information Center (NVIC): 030-274 8888
Norway	Poison Center: 22 59 13 00
Portugal	Poison Information Centre (PT): +351 21 330 3284
Spain	Poison Information Service (ES): +34 91 562 04 20
Sweden	112 – ask for Poisons Information

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.3. Other hazards

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash skin with soap and water when in contact with molten residues.
Ingestion	Drink plenty of water. Do not induce vomiting without medical advice. Call a doctor immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	None known.
----------	-------------

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically.
-----------------	------------------------

Section 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media	Foam Water Carbon dioxide (CO2) Dry chemical Alcohol resistant foam
------------------------------	---

Unsuitable extinguishing media	None known.
--------------------------------	-------------

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	None known.
--	-------------

5.3. Advice for firefighters

Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
--	--

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.
For emergency responders	Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions	Do not flush into surface water or sanitary sewer system. Keep out of waterways.
---------------------------	--

6.3. Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Take up mechanically, placing in appropriate containers for disposal.
Prevention of secondary hazards	Prevent dust cloud. Avoid dust accumulation in enclosed space. May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Remove all sources of ignition.

6.4. Reference to other sections

Reference to other sections	See section 8 for more information. See section 13 for more information.
-----------------------------	--

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**8.1. Control parameters**

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Personal protective equipment

Eye/face protection Goggles. Safety glasses with side-shields.

Skin and body protection Impervious clothing.

Respiratory protection Minimise dust generation and accumulation. Wear respiratory protection.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES**9.1. Information on basic physical and chemical properties**

Physical state	Solid
Appearance	Monofilament
Odour	No information available
Colour	Characteristic
Odour threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	

Lower flammability limit	No data available	
Vapour pressure	No data available	None known
Vapour density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidising properties	No information available	

9.2. Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity None under normal use conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Excessive heat. To avoid thermal decomposition, do not overheat.

10.5. Incompatible materials

Incompatible materials Oxidising agent. Strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO₂). Aldehydes.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects**Information on likely routes of exposure**

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms None known.

Numerical measures of toxicity**Acute toxicity**

The following values are calculated based on chapter 3.1 of the GHS document mg/kg mg/l

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitisation	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION**12.1. Toxicity**

Ecotoxicity	The environmental impact of this product has not been fully investigated
Unknown aquatic toxicity	Contains 8 % of components with unknown hazards to the aquatic environment.

12.2. Persistence and degradability

Persistence and degradability	No information available.
--------------------------------------	---------------------------

12.3. Bioaccumulative potential

Bioaccumulation	Not likely to bioaccumulate.
------------------------	------------------------------

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

12.6. Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Marine pollutant Not applicable
 14.6 Special Provisions None
 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

RID

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

ADR

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

IATA

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

15.2. Chemical safety assessment

Chemical Safety Report

No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method

Revision Date

26-Nov-2017

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures referred to herein (collectively, "Materials"). The information is being provided solely as a guideline for the safe handling, use, consumption, processing, storage, transportation, disposal and release of the Materials. The information may not be sufficient for such purposes and the user should not place any reliance on the information provided. The information may not be applicable to Materials that are combined with any materials or in any process other than as expressly stated herein. We shall not be liable for any kind of liability including, without limitation, damages, losses or expenses, arising out of or as a result of any reliance on the information contained in this Safety Data Sheet. This Safety Data Sheet remains our exclusive property and should not be reproduced, modified or distributed without our prior written consent.

End of Safety Data Sheet

This safety data sheet complies with the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Issuing Date 29-Nov-2017

Revision Date 26-Nov-2017

Revision C

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code(s)	SDS-850096 EN E YLW
Product Name	ASA Yellow
PN (Part Number)	311-21900 333-60506 355-02149
Denmark PR No	N/A
Pure substance/mixture	Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Additive manufacturing
Uses advised against	No information available

1.3. Details of the supplier of the safety data sheet

Importer

Stratasys EMEA Regional Office
Airport Boulevard B 120
77836 Rheinmünster, Germany
Phone: +49-7229-7772-0

For further information, please contact

E-mail address info@Stratasys.com

1.4. Emergency telephone number

Emergency Telephone	<ul style="list-style-type: none"> +44 1865 407333 - Global – English Language response +44 1235 239670 - Europe - Multi lingual response +1 215 207 0061 - USA – Multi-lingual response +65 3158 1074 - Asia Pacific - Multi lingual response +61 2 8014 4558 - Australia - English Language response +86 512 8090 3042 - China - Chinese response
----------------------------	---

Austria	Poison Information Centre (AT): +43-(0)1-406 43 43
Belgium	Poison Centre (BE): +32 70 245 245
Croatia	Poison Control (CR): +385 1 2348 342
Czech Republic	Poison Control (CS): +420 224 919 293, +420 224 915 402
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Estonia	Poison Control (ET): 16662, (+372) 626 93 90
Finland	Poison Information Centre (FI): +358 9 471 977
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Centre Berlin (DE): +49 030 30686 790 (24 h service, Advice in German and English)
Greece	Poison Information Center (EL): (0030) 2107793777

Hungary	Poison Information Service (HU): (+ 36-80) 201-199
Iceland	Poison Information Center: 543 2222
Italy	Poison Centre, Milan (IT): +39 02 6610 1029
Latvia	Poison Information Center (LV): +371 67042473
Lithuania	Poison Information Office (LT): +370 5236 20 52 or +370 687 53 378
Luxembourg	Belgian Poison Center: (+352) 8002-5500
Netherlands	National Poisons Information Center (NVIC): 030-274 8888
Norway	Poison Center: 22 59 13 00
Portugal	Poison Information Centre (PT): +351 21 330 3284
Spain	Poison Information Service (ES): +34 91 562 04 20
Sweden	112 – ask for Poisons Information

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.3. Other hazards

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash skin with soap and water when in contact with molten residues.
Ingestion	Drink plenty of water. Do not induce vomiting without medical advice. Call a doctor immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	None known.
----------	-------------

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically.
-----------------	------------------------

Section 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media	Foam
	Water
	Carbon dioxide (CO2)
	Dry chemical
	Alcohol resistant foam

Unsuitable extinguishing media	None known.
--------------------------------	-------------

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	None known.
--	-------------

5.3. Advice for firefighters

Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
--	--

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.
For emergency responders	Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions	Do not flush into surface water or sanitary sewer system. Keep out of waterways.
---------------------------	--

6.3. Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Take up mechanically, placing in appropriate containers for disposal.
Prevention of secondary hazards	Prevent dust cloud. Avoid dust accumulation in enclosed space. May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Remove all sources of ignition.

6.4. Reference to other sections

Reference to other sections	See section 8 for more information. See section 13 for more information.
-----------------------------	--

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Personal protective equipment

Eye/face protection Goggles. Safety glasses with side-shields.

Skin and body protection Impervious clothing.

Respiratory protection Minimise dust generation and accumulation. Wear respiratory protection.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Solid
Appearance	Monofilament
Odour	No information available
Colour	Characteristic
Odour threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	

Lower flammability limit	No data available	
Vapour pressure	No data available	None known
Vapour density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidising properties	No information available	

9.2. Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity None under normal use conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Excessive heat. To avoid thermal decomposition, do not overheat.

10.5. Incompatible materials

Incompatible materials Oxidising agent. Strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO₂). Aldehydes.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects**Information on likely routes of exposure**

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms None known.

Numerical measures of toxicity**Acute toxicity**

The following values are calculated based on chapter 3.1 of the GHS document mg/kg mg/l

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitisation	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION**12.1. Toxicity**

Ecotoxicity	The environmental impact of this product has not been fully investigated
Unknown aquatic toxicity	Contains 8 % of components with unknown hazards to the aquatic environment.

12.2. Persistence and degradability

Persistence and degradability	No information available.
--------------------------------------	---------------------------

12.3. Bioaccumulative potential

Bioaccumulation	Not likely to bioaccumulate.
------------------------	------------------------------

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

12.6. Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Marine pollutant Not applicable
 14.6 Special Provisions None
 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

RID

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

ADR

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

IATA

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

15.2. Chemical safety assessment

Chemical Safety Report

No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method

Revision Date

26-Nov-2017

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures referred to herein (collectively, "Materials"). The information is being provided solely as a guideline for the safe handling, use, consumption, processing, storage, transportation, disposal and release of the Materials. The information may not be sufficient for such purposes and the user should not place any reliance on the information provided. The information may not be applicable to Materials that are combined with any materials or in any process other than as expressly stated herein. We shall not be liable for any kind of liability including, without limitation, damages, losses or expenses, arising out of or as a result of any reliance on the information contained in this Safety Data Sheet. This Safety Data Sheet remains our exclusive property and should not be reproduced, modified or distributed without our prior written consent.

End of Safety Data Sheet

This safety data sheet complies with the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Issuing Date 29-Nov-2017

Revision Date 26-Nov-2017

Revision C

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code(s)	SDS-850097 EN E GRN
Product Name	ASA Green
PN (Part Number)	311-21700 333-60505 355-02147
Denmark PR No	N/A
Pure substance/mixture	Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Additive manufacturing
Uses advised against	No information available

1.3. Details of the supplier of the safety data sheet

Importer

Stratasys EMEA Regional Office
Airport Boulevard B 120
77836 Rheinmünster, Germany
Phone: +49-7229-7772-0

For further information, please contact

E-mail address info@Stratasys.com

1.4. Emergency telephone number

Emergency Telephone	<ul style="list-style-type: none"> +44 1865 407333 - Global – English Language response +44 1235 239670 - Europe - Multi lingual response +1 215 207 0061 - USA – Multi-lingual response +65 3158 1074 - Asia Pacific - Multi lingual response +61 2 8014 4558 - Australia - English Language response +86 512 8090 3042 - China - Chinese response
----------------------------	---

Austria	Poison Information Centre (AT): +43-(0)1-406 43 43
Belgium	Poison Centre (BE): +32 70 245 245
Croatia	Poison Control (CR): +385 1 2348 342
Czech Republic	Poison Control (CS): +420 224 919 293, +420 224 915 402
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Estonia	Poison Control (ET): 16662, (+372) 626 93 90
Finland	Poison Information Centre (FI): +358 9 471 977
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Centre Berlin (DE): +49 030 30686 790 (24 h service, Advice in German and English)
Greece	Poison Information Center (EL): (0030) 2107793777

Hungary	Poison Information Service (HU): (+ 36-80) 201-199
Iceland	Poison Information Center: 543 2222
Italy	Poison Centre, Milan (IT): +39 02 6610 1029
Latvia	Poison Information Center (LV): +371 67042473
Lithuania	Poison Information Office (LT): +370 5236 20 52 or +370 687 53 378
Luxembourg	Belgian Poison Center: (+352) 8002-5500
Netherlands	National Poisons Information Center (NVIC): 030-274 8888
Norway	Poison Center: 22 59 13 00
Portugal	Poison Information Centre (PT): +351 21 330 3284
Spain	Poison Information Service (ES): +34 91 562 04 20
Sweden	112 – ask for Poisons Information

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.3. Other hazards

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash skin with soap and water when in contact with molten residues.
Ingestion	Drink plenty of water. Do not induce vomiting without medical advice. Call a doctor immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	None known.
----------	-------------

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically.
-----------------	------------------------

Section 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media	Foam
	Water
	Carbon dioxide (CO ₂)
	Dry chemical
	Alcohol resistant foam

Unsuitable extinguishing media	None known.
--------------------------------	-------------

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	None known.
--	-------------

5.3. Advice for firefighters

Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
--	--

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.
For emergency responders	Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions	Do not flush into surface water or sanitary sewer system. Keep out of waterways.
---------------------------	--

6.3. Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Take up mechanically, placing in appropriate containers for disposal.
Prevention of secondary hazards	Prevent dust cloud. Avoid dust accumulation in enclosed space. May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Remove all sources of ignition.

6.4. Reference to other sections

Reference to other sections	See section 8 for more information. See section 13 for more information.
-----------------------------	--

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Personal protective equipment

Eye/face protection Goggles. Safety glasses with side-shields.

Skin and body protection Impervious clothing.

Respiratory protection Minimise dust generation and accumulation. Wear respiratory protection.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Solid
Appearance	Monofilament
Odour	No information available
Colour	Characteristic
Odour threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	

Lower flammability limit	No data available	
Vapour pressure	No data available	None known
Vapour density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidising properties	No information available	

9.2. Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity None under normal use conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Excessive heat. To avoid thermal decomposition, do not overheat.

10.5. Incompatible materials

Incompatible materials Oxidising agent. Strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO₂). Aldehydes.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects**Information on likely routes of exposure**

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms None known.

Numerical measures of toxicity**Acute toxicity**

The following values are calculated based on chapter 3.1 of the GHS document mg/kg mg/l

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitisation	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION**12.1. Toxicity**

Ecotoxicity	The environmental impact of this product has not been fully investigated
Unknown aquatic toxicity	Contains 8 % of components with unknown hazards to the aquatic environment.

12.2. Persistence and degradability

Persistence and degradability	No information available.
--------------------------------------	---------------------------

12.3. Bioaccumulative potential

Bioaccumulation	No information available.
------------------------	---------------------------

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

12.6. Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Marine pollutant Not applicable
 14.6 Special Provisions None
 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

RID

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

ADR

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

IATA

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

15.2. Chemical safety assessment

Chemical Safety Report

No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method

Revision Date

26-Nov-2017

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures referred to herein (collectively, "Materials"). The information is being provided solely as a guideline for the safe handling, use, consumption, processing, storage, transportation, disposal and release of the Materials. The information may not be sufficient for such purposes and the user should not place any reliance on the information provided. The information may not be applicable to Materials that are combined with any materials or in any process other than as expressly stated herein. We shall not be liable for any kind of liability including, without limitation, damages, losses or expenses, arising out of or as a result of any reliance on the information contained in this Safety Data Sheet. This Safety Data Sheet remains our exclusive property and should not be reproduced, modified or distributed without our prior written consent.

End of Safety Data Sheet

This safety data sheet complies with the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Issuing Date 29-Nov-2017

Revision Date 26-Nov-2017

Revision C

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code(s)	SDS-850098 EN E BLU
Product Name	ASA Blue
PN (Part Number)	311-21500 333-60504 355-02145
Denmark PR No	N/A
Pure substance/mixture	Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Additive manufacturing
Uses advised against	No information available

1.3. Details of the supplier of the safety data sheet

Importer

Stratasys EMEA Regional Office
Airport Boulevard B 120
77836 Rheinmünster, Germany
Phone: +49-7229-7772-0

For further information, please contact

E-mail address info@Stratasys.com

1.4. Emergency telephone number

Emergency Telephone	<ul style="list-style-type: none"> +44 1865 407333 - Global – English Language response +44 1235 239670 - Europe - Multi lingual response +1 215 207 0061 - USA – Multi-lingual response +65 3158 1074 - Asia Pacific - Multi lingual response +61 2 8014 4558 - Australia - English Language response +86 512 8090 3042 - China - Chinese response
----------------------------	---

Austria	Poison Information Centre (AT): +43-(0)1-406 43 43
Belgium	Poison Centre (BE): +32 70 245 245
Croatia	Poison Control (CR): +385 1 2348 342
Czech Republic	Poison Control (CS): +420 224 919 293, +420 224 915 402
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Estonia	Poison Control (ET): 16662, (+372) 626 93 90
Finland	Poison Information Centre (FI): +358 9 471 977
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Centre Berlin (DE): +49 030 30686 790 (24 h service, Advice in German and English)
Greece	Poison Information Center (EL): (0030) 2107793777

Hungary	Poison Information Service (HU): (+ 36-80) 201-199
Iceland	Poison Information Center: 543 2222
Italy	Poison Centre, Milan (IT): +39 02 6610 1029
Latvia	Poison Information Center (LV): +371 67042473
Lithuania	Poison Information Office (LT): +370 5236 20 52 or +370 687 53 378
Luxembourg	Belgian Poison Center: (+352) 8002-5500
Netherlands	National Poisons Information Center (NVIC): 030-274 8888
Norway	Poison Center: 22 59 13 00
Portugal	Poison Information Centre (PT): +351 21 330 3284
Spain	Poison Information Service (ES): +34 91 562 04 20
Sweden	112 – ask for Poisons Information

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.3. Other hazards

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash skin with soap and water when in contact with molten residues.
Ingestion	Drink plenty of water. Do not induce vomiting without medical advice. Call a doctor immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	None known.
----------	-------------

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically.
-----------------	------------------------

Section 5: FIRE-FIGHTING MEASURES**5.1. Extinguishing media**

Suitable Extinguishing Media	Foam Water Carbon dioxide (CO2) Dry chemical Alcohol resistant foam
-------------------------------------	---

Unsuitable extinguishing media None known.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical None known.

5.3. Advice for firefighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

Personal precautions Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. Keep out of waterways.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Prevent dust cloud. Avoid dust accumulation in enclosed space. May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Remove all sources of ignition.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

Section 7: HANDLING AND STORAGE**7.1. Precautions for safe handling**

Advice on safe handling Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Personal protective equipment

Eye/face protection Goggles. Safety glasses with side-shields.

Skin and body protection Impervious clothing.

Respiratory protection Minimise dust generation and accumulation. Wear respiratory protection.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Solid
Appearance	Monofilament
Odour	No information available
Colour	Characteristic
Odour threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	

Lower flammability limit	No data available	
Vapour pressure	No data available	None known
Vapour density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidising properties	No information available	

9.2. Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity None under normal use conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Excessive heat. To avoid thermal decomposition, do not overheat.

10.5. Incompatible materials

Incompatible materials Oxidising agent. Strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO₂). Aldehydes.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects**Information on likely routes of exposure**

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms None known.

Numerical measures of toxicity**Acute toxicity**

The following values are calculated based on chapter 3.1 of the GHS document mg/kg mg/l

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitisation	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION**12.1. Toxicity**

Ecotoxicity	The environmental impact of this product has not been fully investigated
Unknown aquatic toxicity	Contains 8 % of components with unknown hazards to the aquatic environment.

12.2. Persistence and degradability

Persistence and degradability	No information available.
--------------------------------------	---------------------------

12.3. Bioaccumulative potential

Bioaccumulation	Not likely to bioaccumulate.
------------------------	------------------------------

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

12.6. Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Marine pollutant Not applicable
 14.6 Special Provisions None
 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

RID

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

ADR

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

IATA

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

15.2. Chemical safety assessment

Chemical Safety Report

No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method

Revision Date

26-Nov-2017

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures referred to herein (collectively, "Materials"). The information is being provided solely as a guideline for the safe handling, use, consumption, processing, storage, transportation, disposal and release of the Materials. The information may not be sufficient for such purposes and the user should not place any reliance on the information provided. The information may not be applicable to Materials that are combined with any materials or in any process other than as expressly stated herein. We shall not be liable for any kind of liability including, without limitation, damages, losses or expenses, arising out of or as a result of any reliance on the information contained in this Safety Data Sheet. This Safety Data Sheet remains our exclusive property and should not be reproduced, modified or distributed without our prior written consent.

End of Safety Data Sheet